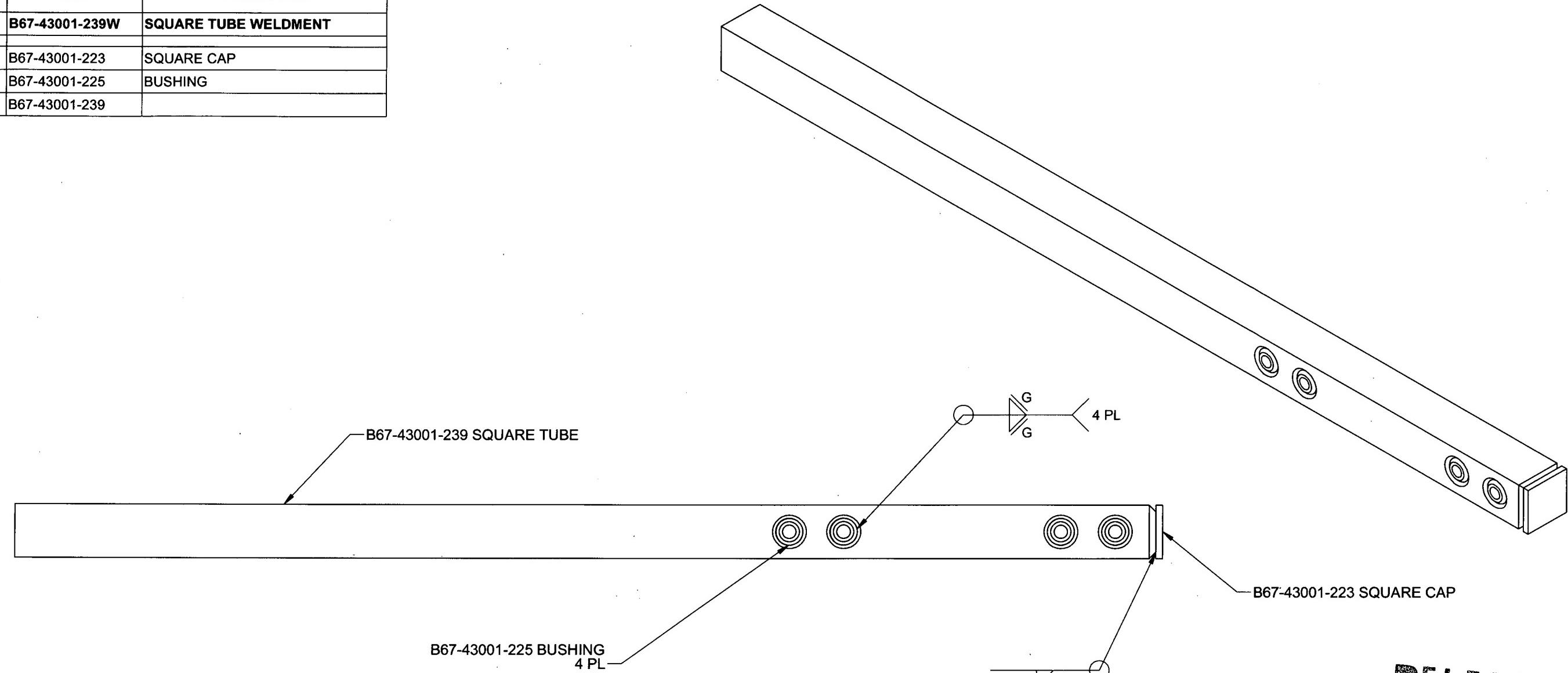


8 7 6 5 4 3 2 1

ITEM	QTY -239W	P/N	DESCRIPTION
	X	B67-43001-239W	SQUARE TUBE WELDMENT
1	1	B67-43001-223	SQUARE CAP
2	4	B67-43001-225	BUSHING
3	1	B67-43001-239	



B67-43001-239W SQUARE TUBE WELDMENT

RELEASED
2014-12-08
[Signature]

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.94 lbs
 8) WELDING: PER DART QSI 004

D	ADD -239W WELDMENT, REMOVE CHAMFER (ZN C4-2), REASON: TO FACILITATE MANUFACTURING		DB	14.07.22
C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 21 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.02.19
REV.	DESCRIPTION			BY DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	DB	DRAWING NO. B67-43001-239		
CHECKED	R	REV. D SHEET 1 OF 2		
MFG. APPR.	<i>[Signature]</i>	TITLE SCALE		
APPROVED	JM	NTS		
DE APPR.	N/A	SQUARE TUBE		
DATE	14.07.22	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

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D

D

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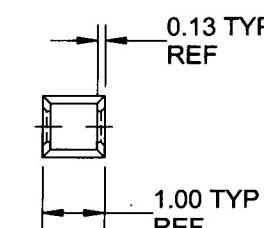
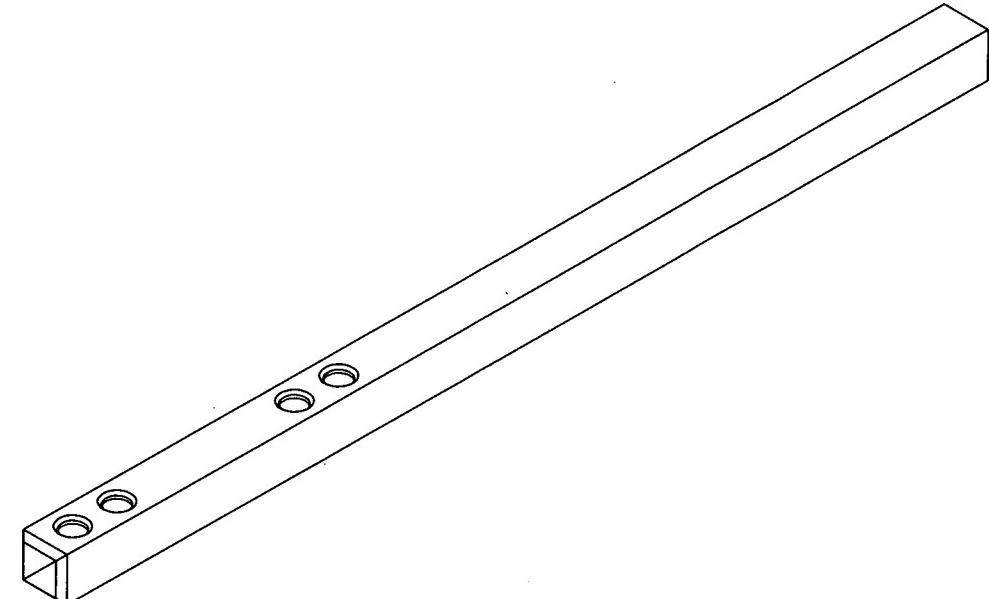
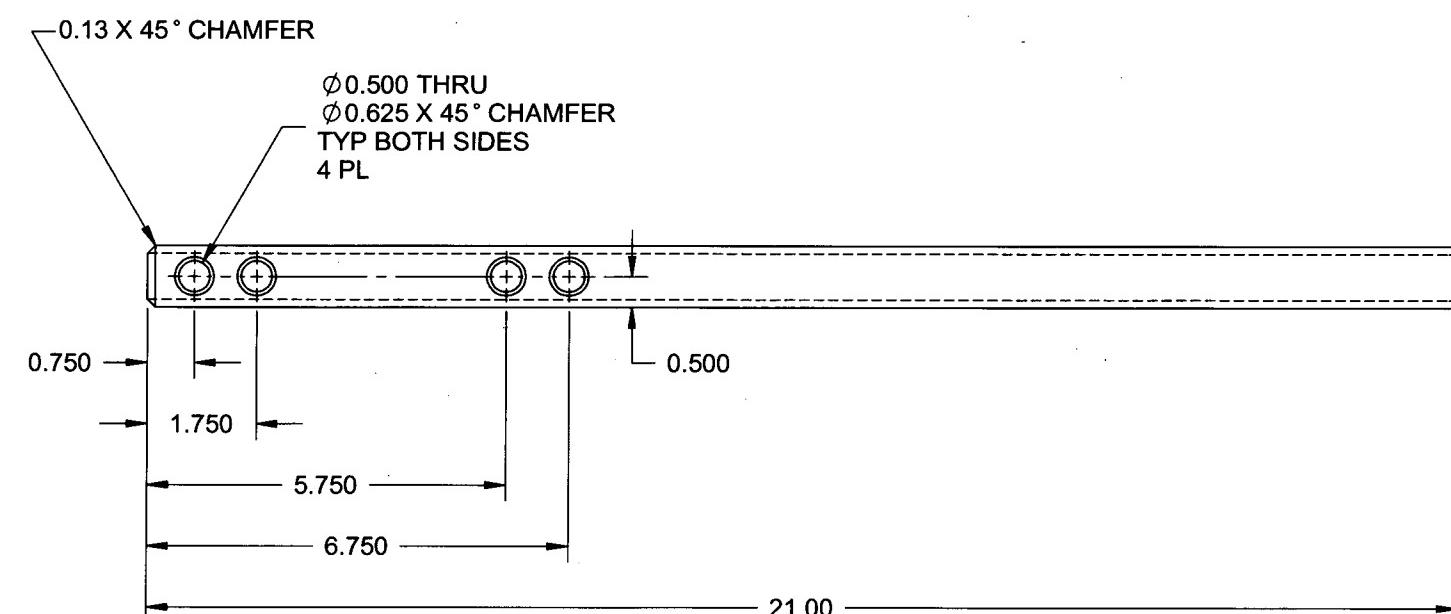
C

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B67-43001-239 SQUARE TUBE

RELEASED
2014-12-08
[Signature]

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) SQUARE TUBING PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) REF. DART SPEC. M6061T6TS1.000W0.125
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.87 lbs

DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	DB	
CHECKED	<i>[Signature]</i>	
MFG. APPR.	<i>[Signature]</i>	
APPROVED	<i>[Signature]</i>	
DE APPR.	N/A	
DATE	14.07.22	

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